

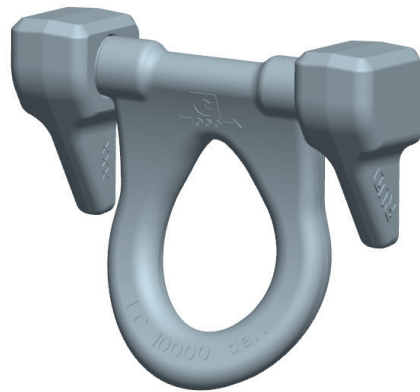
Star Lashing Point SLP



Safety instructions

This safety instruction has to be kept on file for the whole lifetime of the product and forwarded with the product.

Translation of the Original instructions



RUD Ketten
Rieger & Dietz GmbH u. Co. KG
73432 Aalen
Tel. +49 7361 504-1370
sling@rud.com
www.rud.com

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Star Lashing Point **SLP** - for welding

Declaration of the manufacturer

We hereby declare (supported by certification as per ISO 9001) that the equipment, as mentioned below, corresponds to the appropriate, basic requirements of safety and health of the corresponding European Union in the design as it is sold by us because of its design and construction. In case of any modification of the equipment, not being agreed upon with us, this declaration becomes invalid. Furthermore, this declaration will become invalid if the equipment is not used according to the prescriptions mentioned in the manual.

Hint: Applied standards: DIN EN ISO 12100 T1 and T2 in particular EN 1677.

Designation of the equipment:

**Star lashing point -
Lashing point - for welding**

Type: **SLP**

Manufacturer's sign:

Herstellererklärung

Hiermit erklären wir (unterstützt durch die Zertifizierung nach ISO 9001), dass die nachfolgend bezeichnete Ausrüstung aufgrund ihrer Konzipierung und Bauart, sowie der von uns in Verkehr gebrachten Ausführung, den einschlägigen grundlegenden Sicherheits- und Gesundheitsanforderungen der Europäischen Union entspricht. Bei einer nicht mit uns abgestimmten Änderung der Ausrüstung verliert diese Erklärung ihre Gültigkeit. Weiterhin verliert diese Erklärung ihre Gültigkeit, wenn die Ausrüstung nicht entsprechend den in der Betriebsanleitung aufgezeigten bestimmungsmäßigen Fällen eingesetzt wird.

Hinweis: Beim Zurrpunkt angewendete harmonisierte Normen DIN EN ISO 12100 T1 und T2 sowie in Anlehnung an EN 1677.

Bezeichnung der Ausrüstung:

**Star lashing point -
Zurrpunkt schweißbar**

Type: **SLP**

Herstellerzeichen:



Before initial usage of the RUD weld-on lashing point SLP, please read carefully the safety instructions. Make sure that you have understood all subjected matters. Non- observance can lead to serious personal injuries and material damage and eliminates warranty.

1 Safety instructions



ATTENTION

Wrong assembled or damaged weld-on lashing points SLP as well as improper use can lead to injuries of persons and damage of objects when load drops. Please inspect all lashing points before each use.

- RUD Lashing points must not be used for lifting loads.
- Keep all body parts like fingers, hands, arms, etc. out of the hazardous area during the lashing operation.
- RUD weld-on lashing points SLP must only be used by instructed and competent persons considering DGUV 109-017 and outside Germany noticing the country specific statutory regulations.
- The stated LC at the SLP must not be exceeded.
- Any technical modifications at the SLP are prohibited.
- Keep persons out of the hazardous area.
- Damaged or worn SLP must no longer be used.

2 Intended use of the SLP

- RUD Lashing points must not be used for lifting loads.
- Furthermore the RUD lashing point SLP must only be loaded up to the mandated LC= Lashing capacity.
- Loading from any side is permitted.
- RUD weld-on lashing points SLP must only be used in the hereby described operation purpose.

3 Assembly- and instruction manual

3.1 General information

- Capability of temperature usage:

When used at higher temperatures the working load limit (WLL) of the lashing point must be reduced as follows:

- -40°C up to 200°C → no reduction
- 200°C up to 300°C → minus 10 %
- 300°C up to 400°C → minus 25 %
- Please mark mounting position of lashing point with a coloured contrast paint for better visibility.

- Determine the required, permitted Lashing Capacity acc. EN 12 195-1 „Load securing devices on road vehicles“ - calculation of Lashing Capacities and acc. VDI 2700.



HINT

RUD-Lashing Points are marked at the welding block with the permitted lashing capacity „LC“ in daN.

3.2 Hints for the assembly

Basically essential:

- The material construction to which the lashing point will be attached should be of adequate strength to withstand forces during lashing without deformation.

The weld-on material must be suitable for welding and the contact areas must be free from impurities, oil, colour, ect. The material of the forged welding block is S355J2+N (1.0577+N (St52-3).

- The quantity and the arrangement of the Lashing Points on vehicles have to be determined acc. EN 12640 or EN 75410 (for RoRo traffic; Roll-on - Roll-off) as long as the vehicles are not designated acc. their design and mechanism for the transport of specific goods with special demands for load securing.



HINT

The Lashing Points shall be arranged aswide as possible to use the full loading area and they should not protrude in steady position.

After use, the suspension ring must be positioned to the bottom.

- Execute the position of the Lashing Points with the load in such a way that unacceptable stress like twisting or tilting will be avoided.



ATTENTION

Lashing Points must not be used for Lifting of loads.

3.3 Hints for the welding

- The welding should only be carried out according to ISO 9606-1 or AWS Standards by an authorized welder.
- The evidence of the suitability of the used weld metal must be mentioned by the respective filler material manufacturer.



HINT

- Don't weld at the quenched and tempered suspension ring.
- Weld all seams in the same temperature.

- 1 Position the SLP into the designated recess at the vehicle frame.
- 2 Append weld-on blocks and check function of the ring. The ring must be able to pivot 225°. If necessary please correct.
- 3 Weld blocks on. Choose type of weld seam and size according to picture 2, page 3.
- 4 Please check by a competent person after welding the ongoing usage of the weld-on lashing point (see section 4, *Inspection / Repair / Disposal*).

By the position of the weld-seam (HY+ ∇ continuous fillet weld seam) the following requirements will be observed: DIN 18800 steel constructions requires: at outdoor buildings or when strong corrosion must be expected weld seams must be carried out as continuous fillet weld seams.

3.4 User instructions

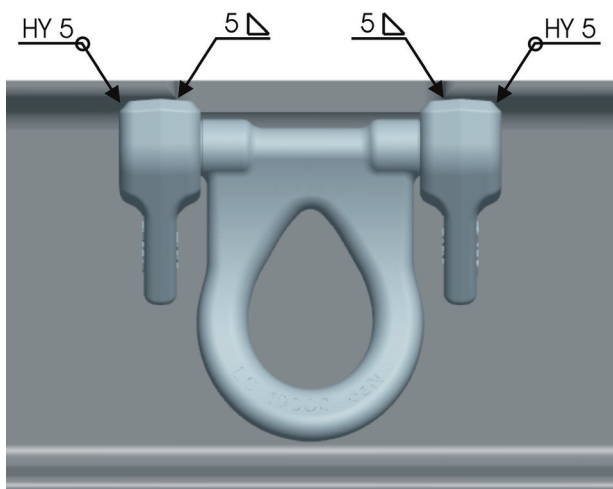
- Before each usage please check the Lashing Points in regard of cracks within the weld seam, strong corrosion, wear, deformations etc. (see section 4 *Inspection / Repair / Disposal*).



ATTENTION

Wrong assembled or damaged weld-on lashing points SLP as well as improper use can lead to injuries of persons and damage of objects when load drops. Please inspect all lashing points before each use.

- The Lashing device must be free moveable within the SLP. During hang up and unhinge of the lashing devices there must no crush, cutting or traps occur for the handling.



pic 2: welding seam with dimension

4 Inspection / Repair / Disposal

4.1 Hints for the regularly inspection

The operator has to determine and dictate the necessary inspection periods and the deadlines by a risk assessment (see sections 4.2 and 4.3).

The persisting appropriateness of the lashing point must be checked by a competent person (auditor) at least once per year.

Depending on the conditions of use e.g. frequent use, increased wear or corrosion, it may be necessary to carry out inspections at shorter intervals than once per year. A verification is also required following damage and after special events.

The operator must specify the test cycles.

4.2 Inspection criteria for the regularly examination carried out by the operator:

- Completeness of the lashing point
- Complete, readable WLL statements as well as manufacturer sign
- Deformations at load bearing areas like body, suspension ring
- Mechanical damage like notches especially at areas with tensile stress.

4.3 Additional inspection criteria for the competent person resp. auditor

- Reduction of cross section cause by wear of more than 10 %
- Strong corrosion
- Additional inspections may be necessary depending on the result of the risk assessment (e.g. incipient cracks at load bearing parts/weld seam).

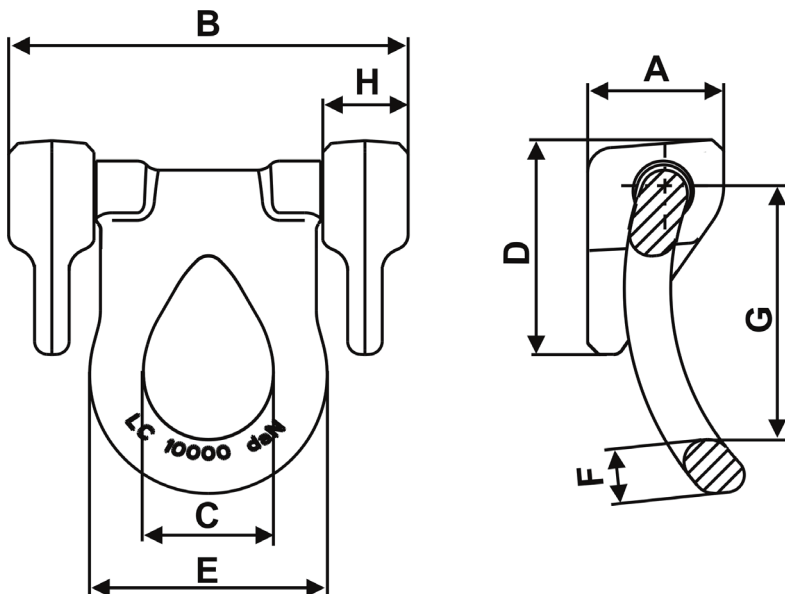
4.4 Disposal

Dispose worn out components / attachments or packaging according to the local waste removal requirements.

Type	permissible LC daN	A [mm]	B [mm]	C [mm]	D [mm]	E [mm]	F [mm]	G [mm]	H [mm]	weight [kg/pc.]	ref-no. with spring
SLP 10,000	10,000	63	185	60	100	110	25	115	40	3.75	7911358

table 1: dimensioning

Subject to technical alterations



pic 1: drawing of the assembly

	Europe, USA, Asia, Australia, Africa
	Baustähle, niedrig legierte Stähle EN 10025 Mild steels, low alloyed steel
MIG / MAG (135) Gas shielded wire welding (135)	DIN EN ISO 14341: G4Si1 (G3Si1) z.B. PEGO G4Si1
E-Hand Gleichstrom (111, =) Stick Electrode direct current	DIN EN ISO 2560-A: E 42 6 B 3 2 H10 DIN EN ISO 2560-A: E 38 2 B 1 2 H10 z.B. PEGO B Spezial*/ PEGO BR Spezial*
E-Hand (Wechselstrom 111, ~) Stick Electrode alternating current	DIN EN ISO 2560-A: E 38 2 RB 1 2 DIN EN ISO 2560-A: E 42 0 RC 1 1 z.B. PEGO RC 3 / PEGO RR B 7 Alternativ: DIN EN ISO 3581: E 23 12 2 L R 3 2 z.B. PEGO 309 MoL
WIG (141) TIG Tungsten arc welding	DIN EN ISO 636-A: W 3 Si 1 (W2 Si 1) DIN EN ISO 636-A: W 2 Ni 2 z.B. PEGO WSG 2 / PEGO WSG2Ni2



HINT

* Attend to drying specifications
Attend to the process specifications of the welding additives

table 2: welding process + welding additives